



Vinyl Ester Pigmented Hi Gloss

Black
6701

Orange
6751

White
6781

GEL TIME: 16-20 min @ 77°
VISCOSITY: 1200 cps
COVERAGE (16 MILS): 100 sf/gal
THIX INDEX: 5.22
WEIGHT PER GAL: 8.7 lbs

FLASH POINT: 98° F
VOCs: 0.68 lbs/gal
MONOMER CONTENT: 20%
SHELF LIFE: 3 months @ 68° F
DUST FREE TIME: 30 min @ 77° F

product applications

- ✓ Composite Tooling Surfaces New
- ✓ Composite Tooling Surfaces Refinish
- ✓ High HDT Tooling
- ✓ Corrosion Application
- ✓ Architectural Wood Crafts

product features

- ✓ High Heat Distortion Temperature
- ✓ Excellent Corrosion Resistance
- ✓ Great Elongation
- ✓ Low VOC Product
- ✓ Rapid Cure

application suggestions

- ✓ Catalyze at 2% w/ MEKP initiator (0.5 oz/quart)
- ✓ Utilization of HVLP spray gun optimizes finish
- ✓ Air pressure 25-40 PSI
- ✓ Maintain 12-18" distance between gun and surface
- ✓ Optimum Temperature of 77°F
- ✓ Start with flash coat (2 MILS). Wait 2 min then start build coats of 4 MILS per pass, up to optimum 24 MILS.
- ✓ Allow full cure (24 hrs) prior to sand and polish or top coat application



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